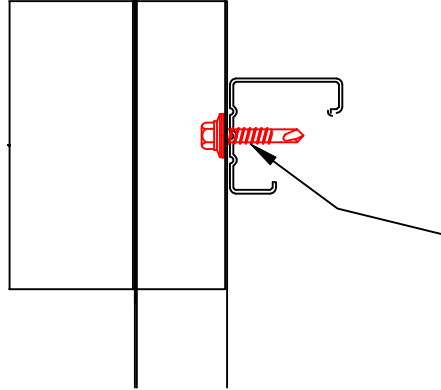
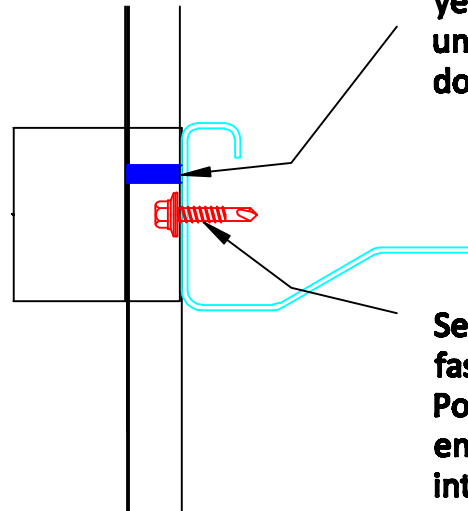


EXTERNAL PROFILE END LAP



Self drilling self tapping primary fastener with minimum 15mm dia washers Positioned in every trough at sheet ends and every other at intermediate positions

INTERNAL PROFILE END LAP



One continuous run of 4mm dia high grade butyl mastic (min 25 years guarantee) applied in straight unbroken lines - place into troughs do not allow to stretch or to sag

Self drilling self tapping primary fastener with sealing washers Positioned in every trough at sheet ends and every other at intermediate positions

All support steelwork by others

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Trisobuild™ 'U' Values

The depth below refers to both the minimum bracket & installation height to achieve the stated 'U' value when using a LP2000 liner

Depth 280 = 0.15 W/m²K. (assuming an enhanced space)
Depth 240 = 0.18 W/m²K. (assuming an enhanced space)
Depth 210 = 0.20 W/m²K.
Depth 180 = 0.25 W/m²K.
Depth 140 = 0.30 W/m²K.
Depth 120 = 0.35 W/m²K.



Tata Steel retains the right to amend the construction and technical specifications shown on this drawing without prior notice

TATA STEEL

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PROJECT **TYPICAL TRISOBUILD™
VERTICAL WALL DETAILS**

TITLE **RECOMMENDED END LAP
ARRANGEMENTS**

DRAWN BY **GMc**

SCALE **NTS**

APPROVED BY **DA**

TOLERANCES

DATE **18/11/09**

DRG. No.
W1-004-02-C